

Amendments to the Specification:

Page 31, paragraph 0168, line 2, amend as follows:

As shown figure 6, three separate sheets of material 33 are created, supplied by the three flows of material 32, corresponding to the three channels 12, the sheets being joined together by three weld lines 36 and forming the tube skirt at the end of the injection operation.

Page 32, paragraph 0175, line 2, amend as follows:

Firstly, in order to facilitate the reconstitution of a circular flow 17 of material from the joining points between the radial injection channels and the upper part of the head, it is of advantage to form a joining line that is as wide as possible between each radial injection channel and the upper part of the tube head in accordance with figure 10.